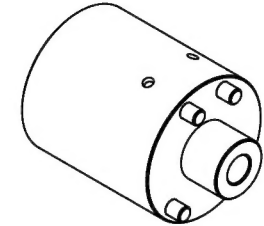
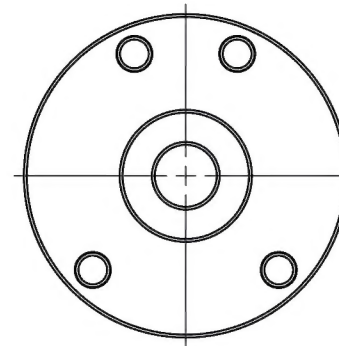
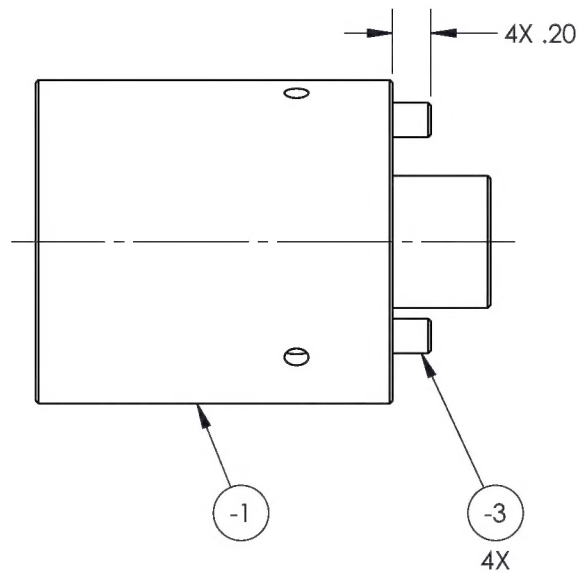


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101. -1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.	1/19/2015	RJC	JAG



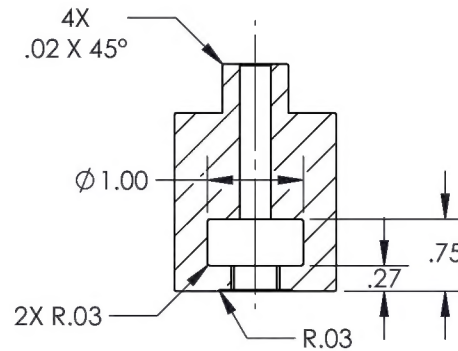
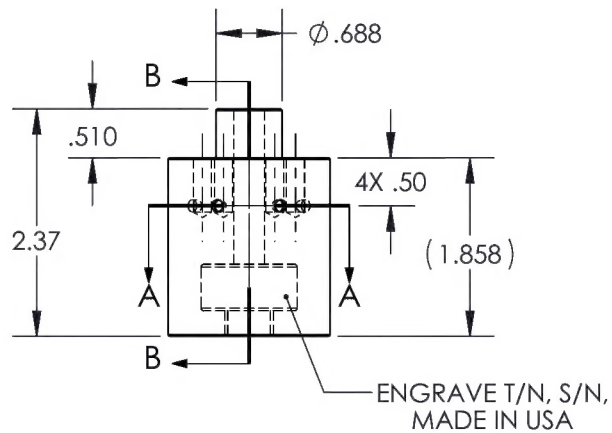
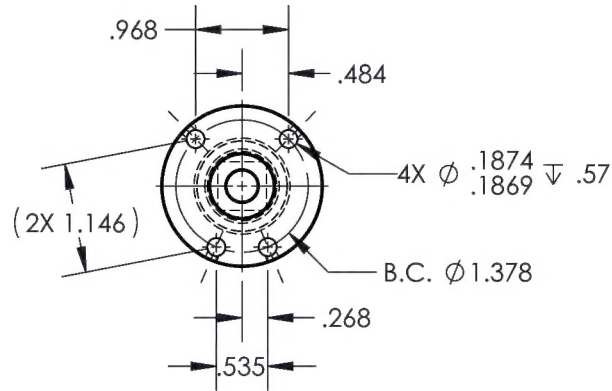
NOTE:
 1. REF. AGUSTA T/N: 109-3130-84-103.
 2. PART OF KIT RBW109-3130-84-101.

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW119
SCALE 1:1	DATE 1/19/2015
SHEET 1 OF 3	

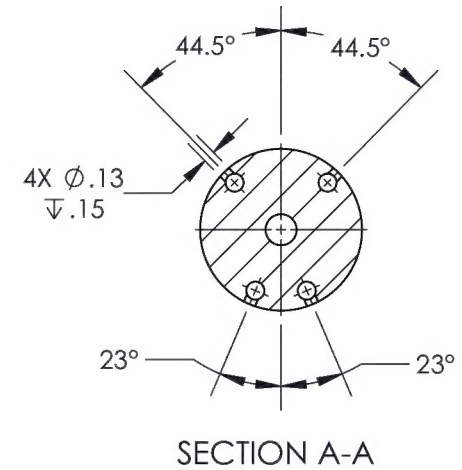
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	1018		2
			-3	4	DOWEL PIN	STEEL	Ø3/16 X 5/8 (MCMASTER-CARR #98381A507) MODIFIED	3

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

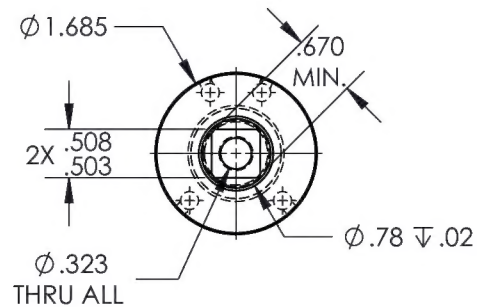
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0016	•1 ADDED RELIEVE BEHIND SQUARE DRIVE. ADDED CHAMFER TO SQUARE DRIVE AND .670 MIN. DIM.	1/19/2015	RJC	JAG



SECTION B-B



SECTION A-A



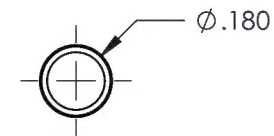
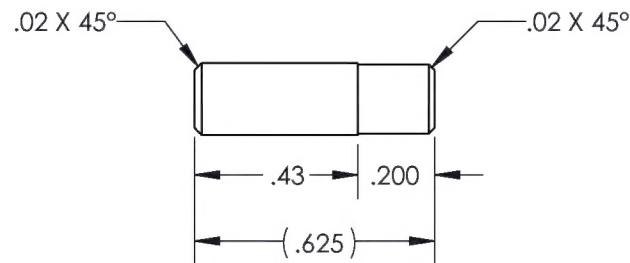
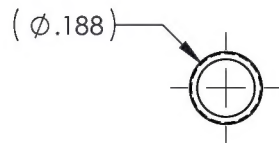
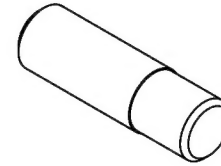
(-1)

WRENCH

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103-1	REV 1
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW119
SCALE 1:2	DATE 1/19/2015
SHEET 2 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)

DOWEL PIN

DART AEROSPACE	
TITLE WRENCH ASSEMBLY	
DWG NO. RBW109-3130-84-103-3	REV 1
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW119
SCALE 2:1	DATE 1/19/2015
SHEET 3 OF 3	